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- Summary**
- I. **1.0 MW steady state operation** has been achieved for ITER, and over-1MW of **1.2MW with ~ 50 %** have been demonstrated.
 - II. **Quad-frequency oscillations** (0.9MW/5s/104GHz, 1MW/6s/137GHz, 1MW/300s/170GHz, 0.4MW/5s/203GHz) have been demonstrated.
 - III. **236 GHz (TE_{43,15}) for DEMO can be expected up to 0.9 MW** output power even if the ITER gyrotron. **Over-1 MW will be expected by exciting TE_{49,17} mode.**

ITER gyrotron at QST

- ◆ ITER gyrotron of TE_{31,8} mode had already achieved 1.0 MW CW operation with total efficiency of 55%.
- ◆ Higher order mode of TE_{31,11} has been selected to enhance the output power and to realize multi-frequency oscillations.

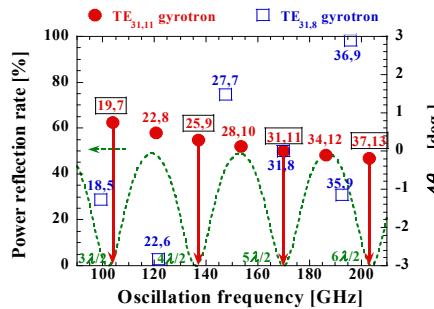
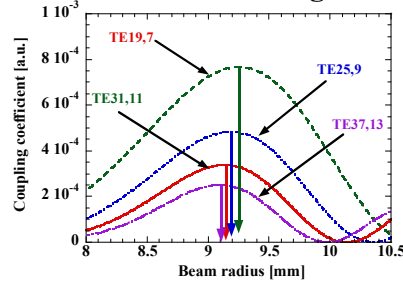
Design parameters of JA ITER gyrotron

Mode	TE _{31,8}	TE _{31,11}
Cavity radius	R _c = 17.90 mm	20.87 mm
Triode MIG	R _e = 46.5 mm	Same
Beam radius	R _b = 9.13 mm	Same
Diamond window	D _w = 82 mm t _w = 1.853 mm	Same
Remark	1MW/55%/800s 0.8MW/57%/1hr	Up to 1.4 MW Multi-frequency

- ◆ JA ITER gyrotron is capable of multi-frequency oscillations with uniform directional beam.



Design for multi-frequency oscillation by ITER type gyrotron



$$\Delta\theta_{rad} = N_r \left(\cos^{-1} \left(\frac{m_{main}}{\chi_{m,n,main}} \right) - \cos^{-1} \left(\frac{m_{sub}}{\chi_{m,n,sub}} \right) \right)$$

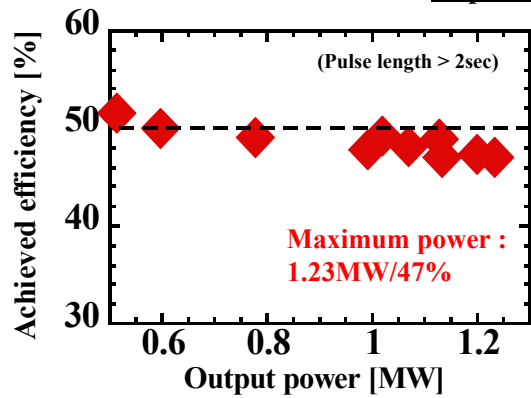
Oscillation frequency	104GHz	137GHz	170 GHz	203 GHz
Cavity Field	4.08 T	5.32 T	6.63 T	7.98 T
Gun Field	0.172 T	0.21 T	0.28 T	0.31 T
Beam radius	9.25 mm	9.19 mm	9.13 mm	9.10 mm
Anode-cathode voltage	28 kV	36k V	42 kV	50 kV
Pitch factor	1.32	1.35	1.35	1.35
Oscillation power	1.12 MW	1.26 MW	1.3 MW	1.3 MW
Oscillation efficiency	39%	44%	45%	45%

(Beam voltage: 72kV and beam current : 40 A)

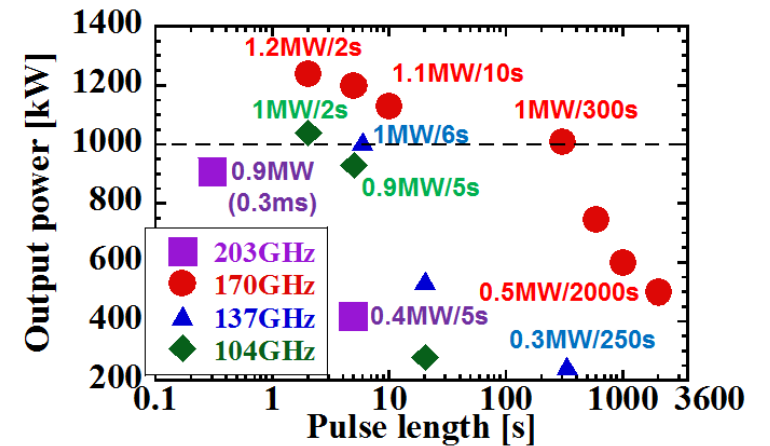
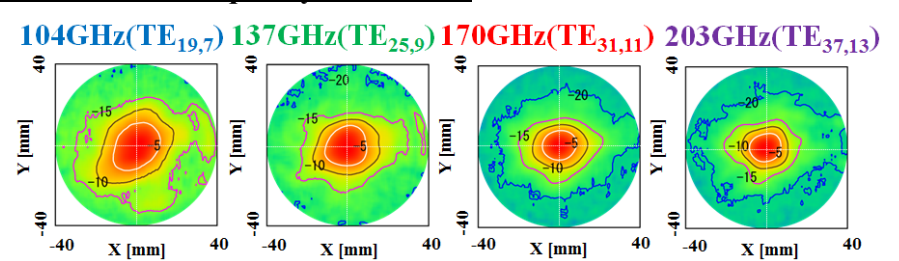
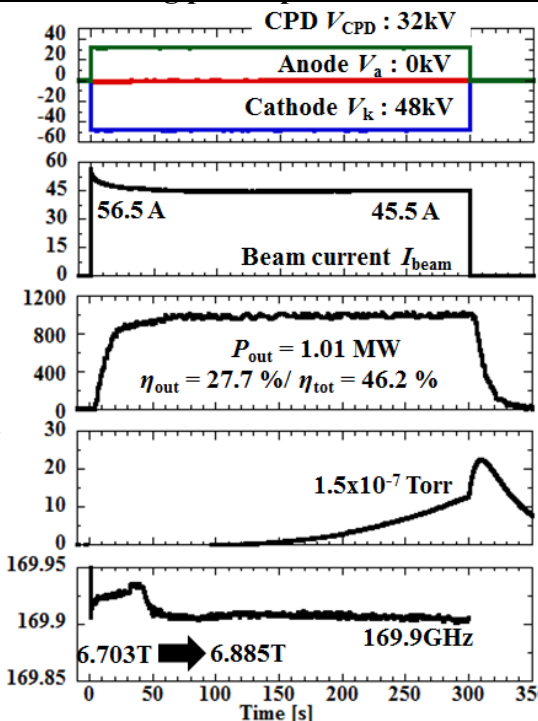
Oscillation frequency (Cavity mode number)	Transmission efficiency between radiator to window
104GHz (TE _{19,7})	95.5%
137GHz (TE _{25,9})	96.9%
170 GHz (TE _{31,11})	98.5%
203 GHz (TE _{37,13})	97.6%

(Radiator design was optimized for 170 GHz beam.)

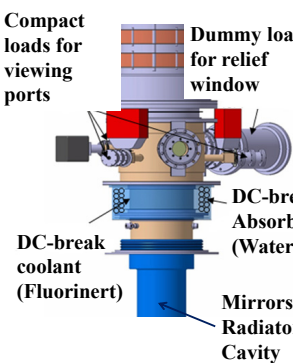
Experimental results of long pulse operations for 170 GHz and multi-frequency oscillations



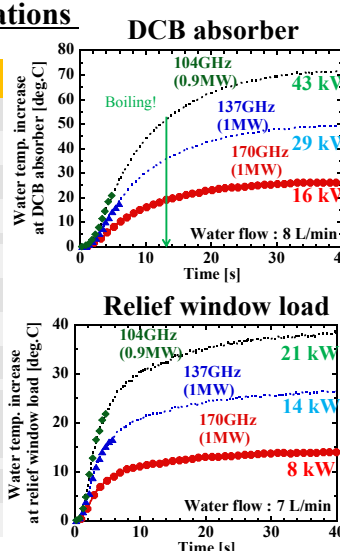
- ◆ 1.2MW power and ~ 50% efficiency have been demonstrated.
- ◆ Steady-state operation at 1MW was achieved (All coolant temperature was saturated).
- ◆ 1MW-level oscillations of 104 GHz for 5s and 137 GHz for 6s were obtained.
- ◆ 203GHz oscillation has been demonstrated.
- Long pulse operation : 0.4 MW for 5s (The world's first)
- Achieved maximum power : 0.9 MW/0.3ms



Power balance in gyrotron for quad-frequency oscillations

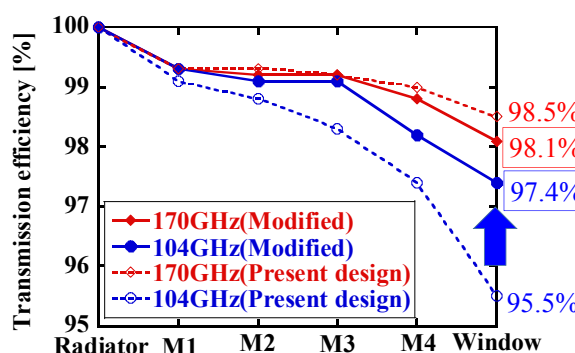
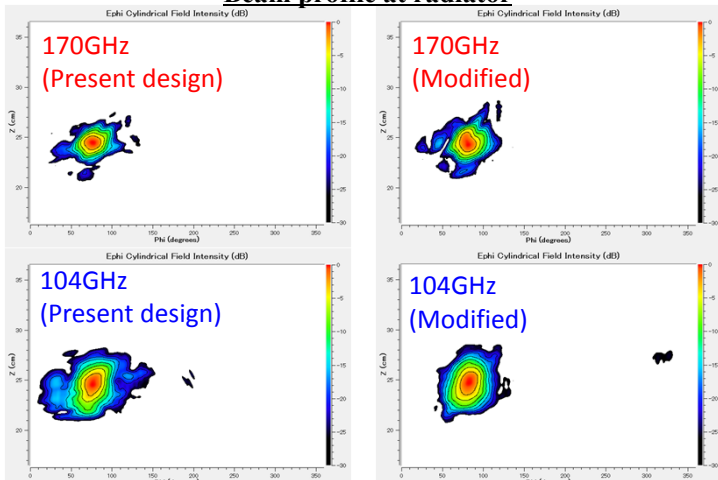


	104 GHz	137 GHz	170 GHz	203 GHz
DCB [%]	6.1	3.9	2.3	2.6
Relief window [%]	2.3	1.4	0.8	0.9
viewing ports [%]	0.6	0.3	0.1	0.1
Diffraction loss [%]	8.9	5.6	3.3	3.7
Mirrors [%]	0.9	0.7	0.7	0.6
Radiator [%]	2.0	1.8	1.8	1.7
Cavity [%]	2.8	3.0	3.4	3.8
Ohmic loss [%]	5.7	5.4	5.8	6.1
Total internal loss [%]	14.6	11.1	9.1	9.7
Output eff. [%]	24.0	26.5	28.0	25.0
Cavity eff. [%]	27.5	29.4	30.5	27.4



- ◆ Oscillation efficiencies at the cavity for sub-frequencies were close to one at main designed 170GHz oscillation.
- ◆ Low frequency oscillations are limited due to water temperature at RF absorber.
- ◆ Modification of the radiator design is underway to realize longer pulse 1MW operation (> 30s) at 104 GHz and to apply the low field experiments (1.8 T) in ITER.

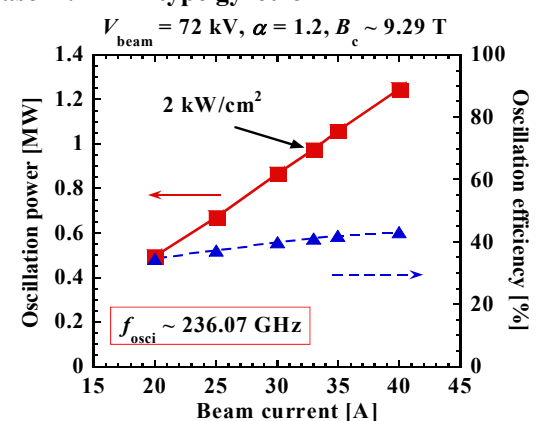
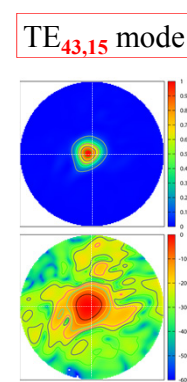
Beam profile at radiator



- ◆ Target efficiencies is > 98 % at both frequencies.
- ◆ Improvement of 2 % is achieved at 104 GHz.
- ◆ The efficiency at 170 GHz is comparable.

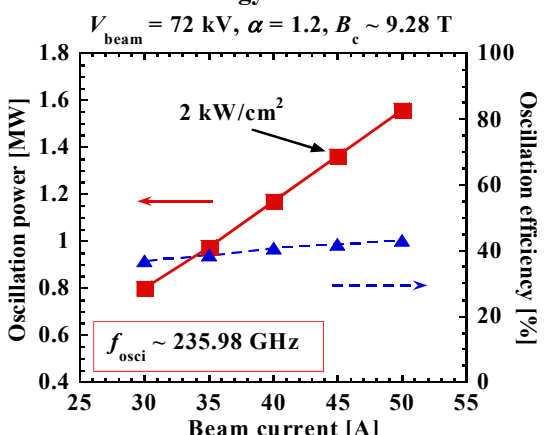
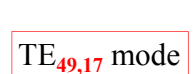
Possibility of 236 GHz oscillation for demo-reactor generation

Case 1 : ITER type gyrotron



- ◆ Calculated transmission efficiency from radiator to window is 96.6 %.
- ◆ Cavity heat load reaches 2kW/cm² at 1 MW cavity power.
- ◆ If the internal loss is ~10 % (203GHz), output power is up to 0.9 MW.

Case 2 : Modified gyrotron



- ◆ If higher order mode TE_{49,17} mode in same mode-group is selected for 236 GHz oscillation, the oscillation power increases up to 1.35 MW (Output power ~ 1.2 MW).
- ◆ Multi-frequency oscillation (178GHz/207GHz/265GHz) is expected.